

FIG. 2

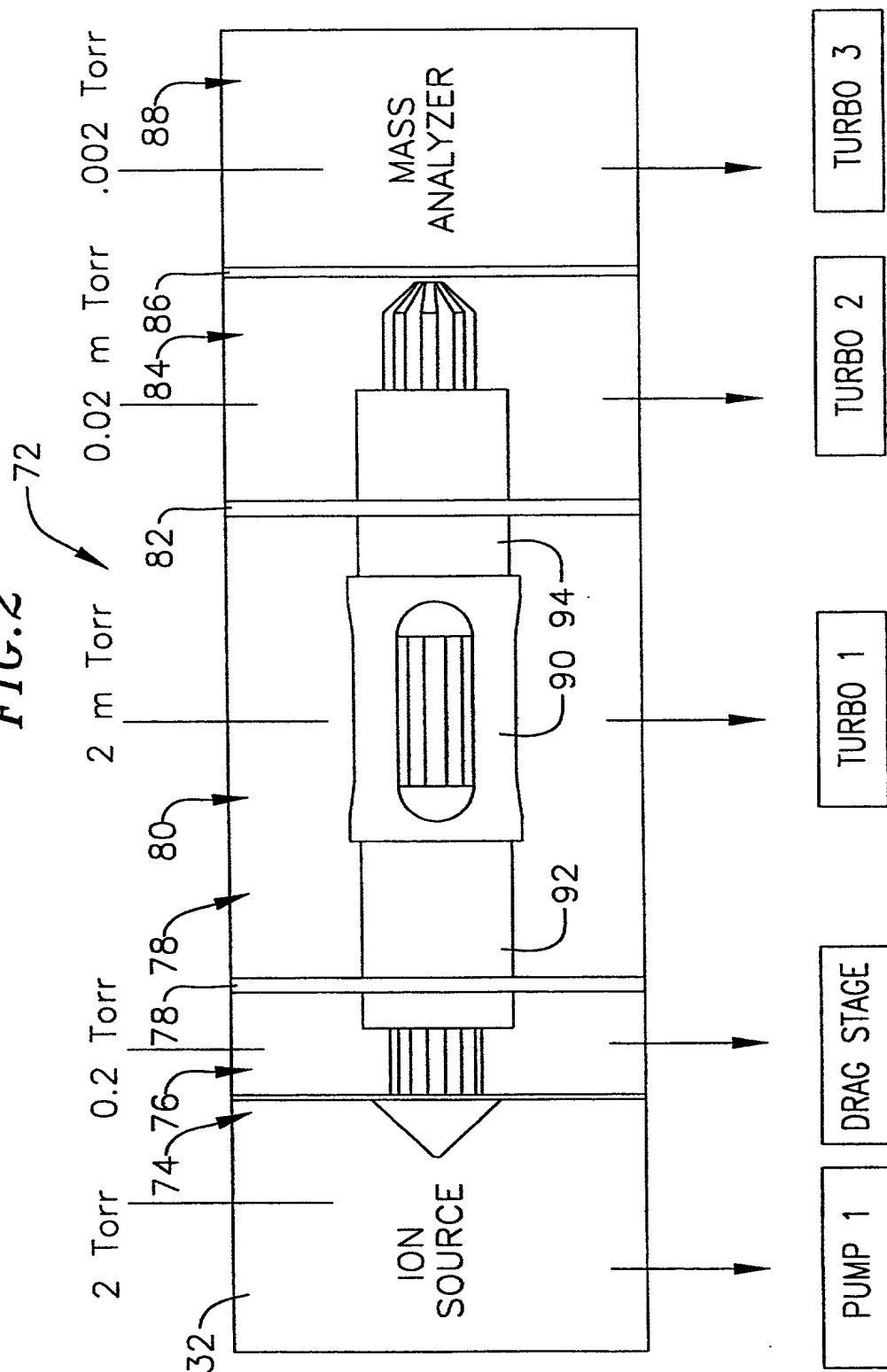


FIG. 3

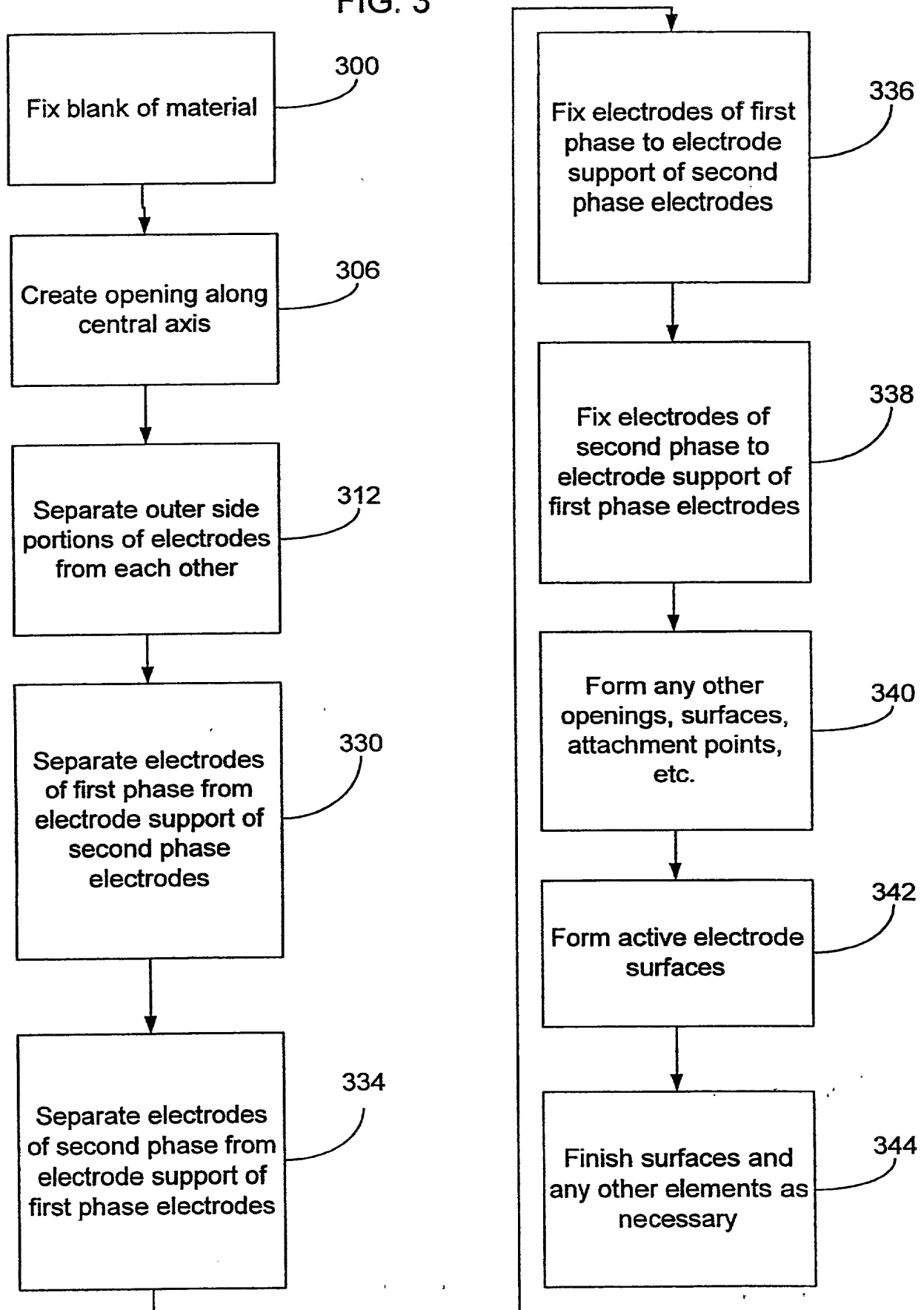


FIG. 4

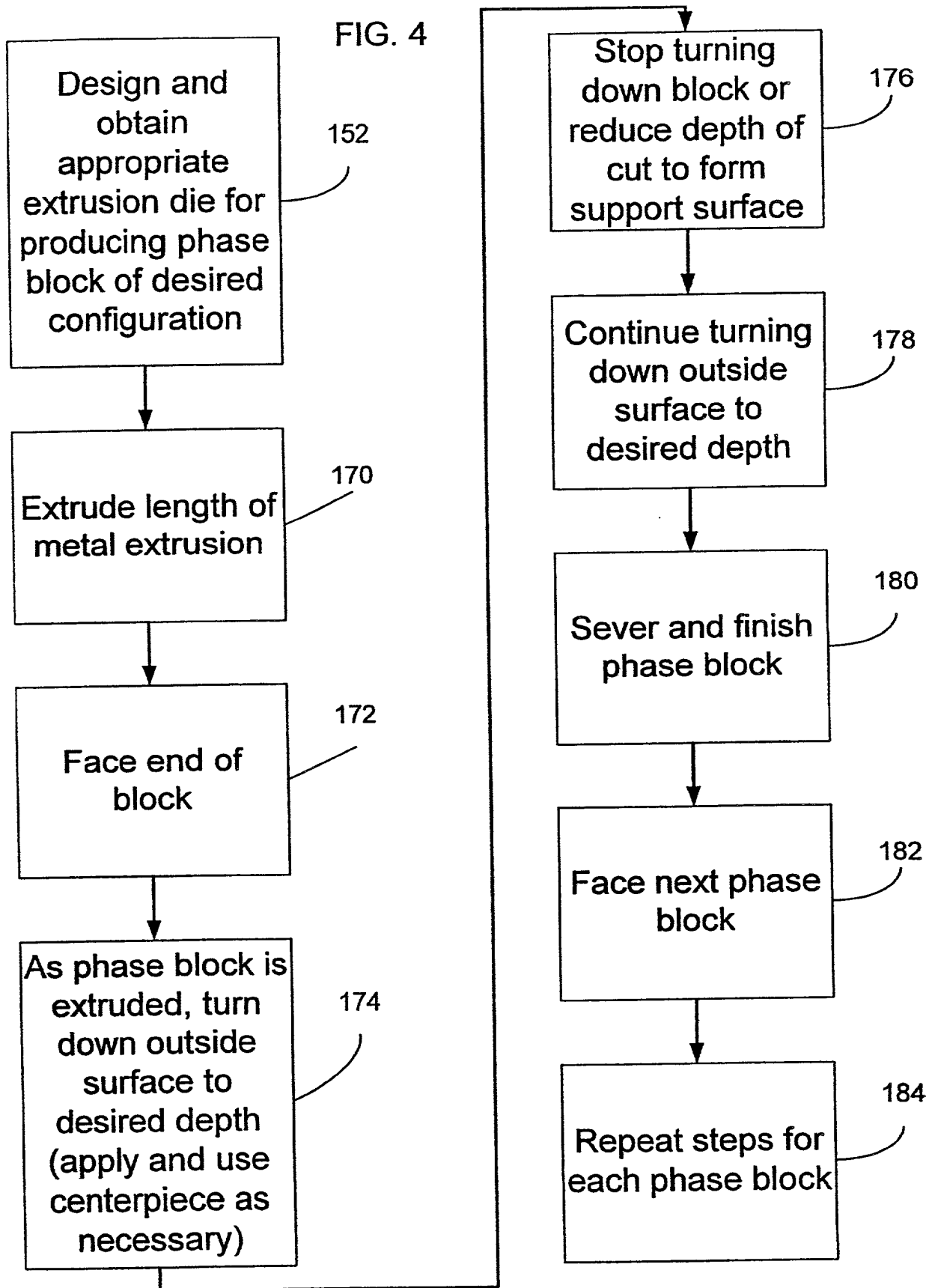
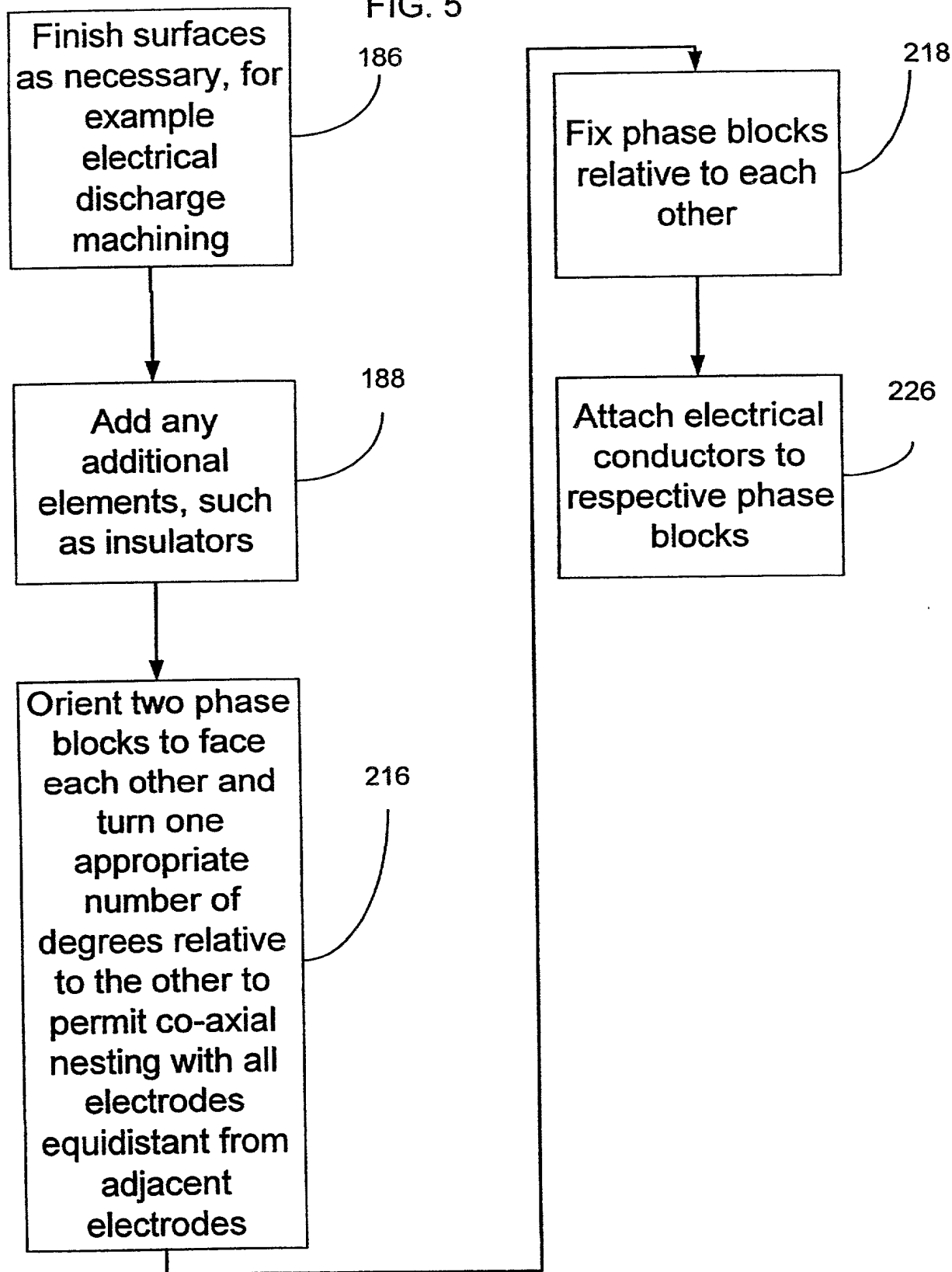


FIG. 5



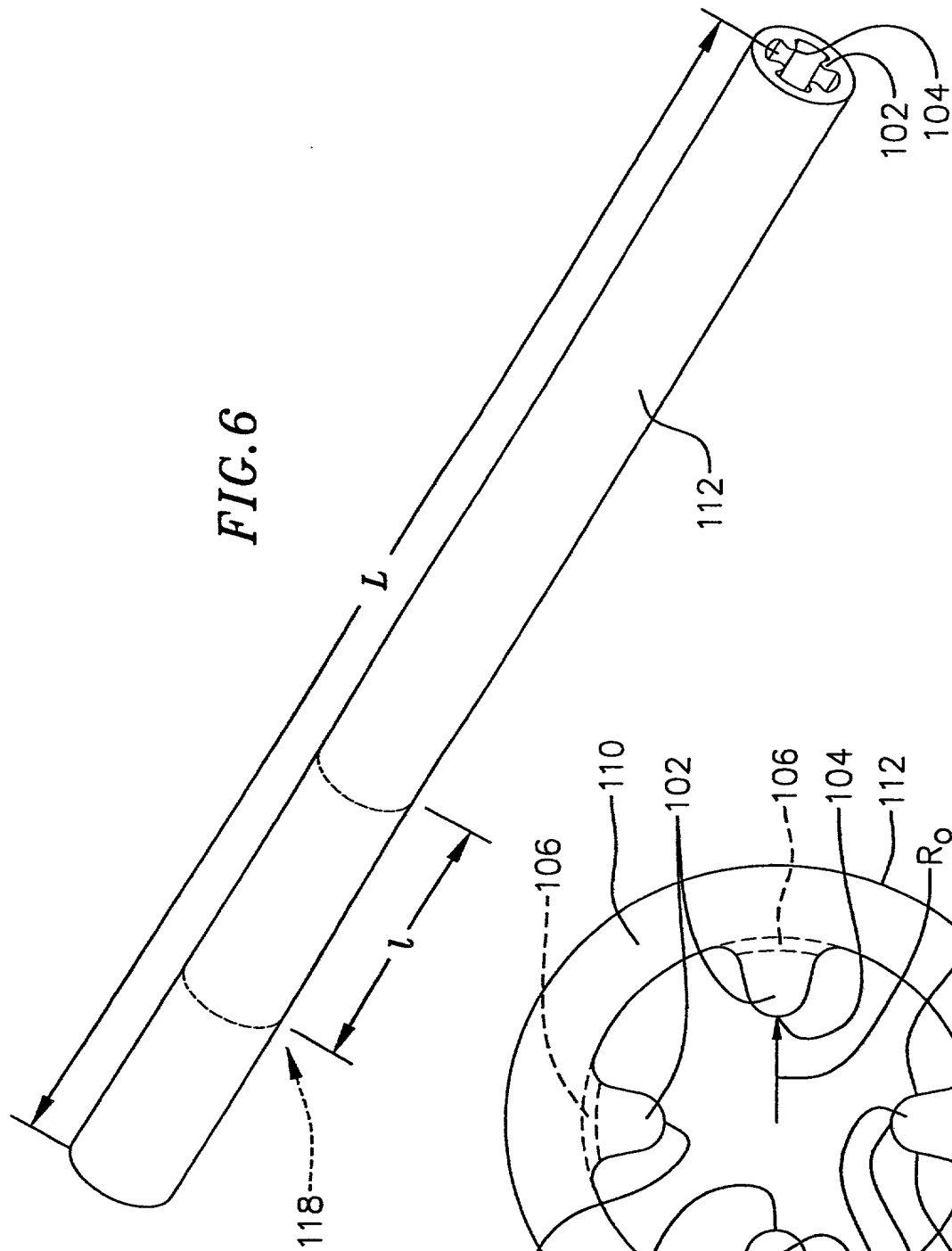
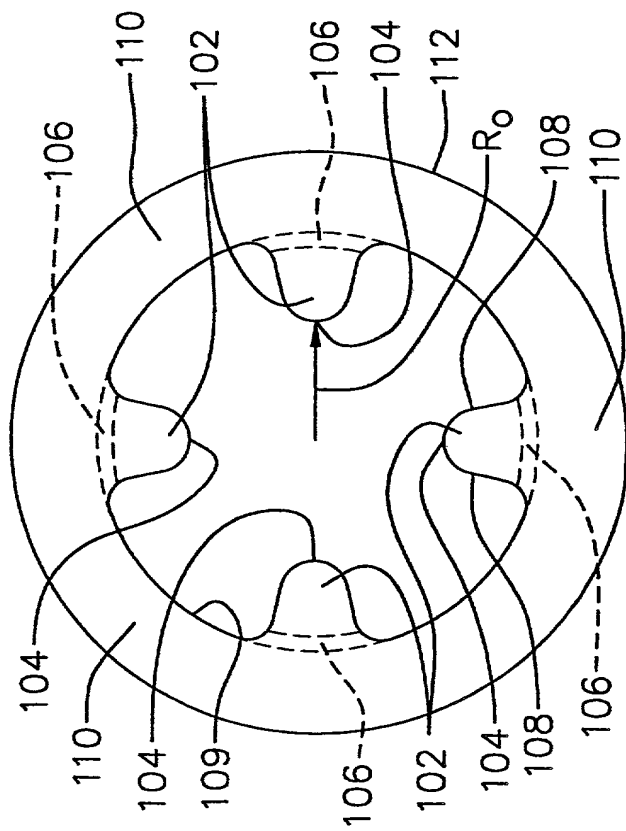
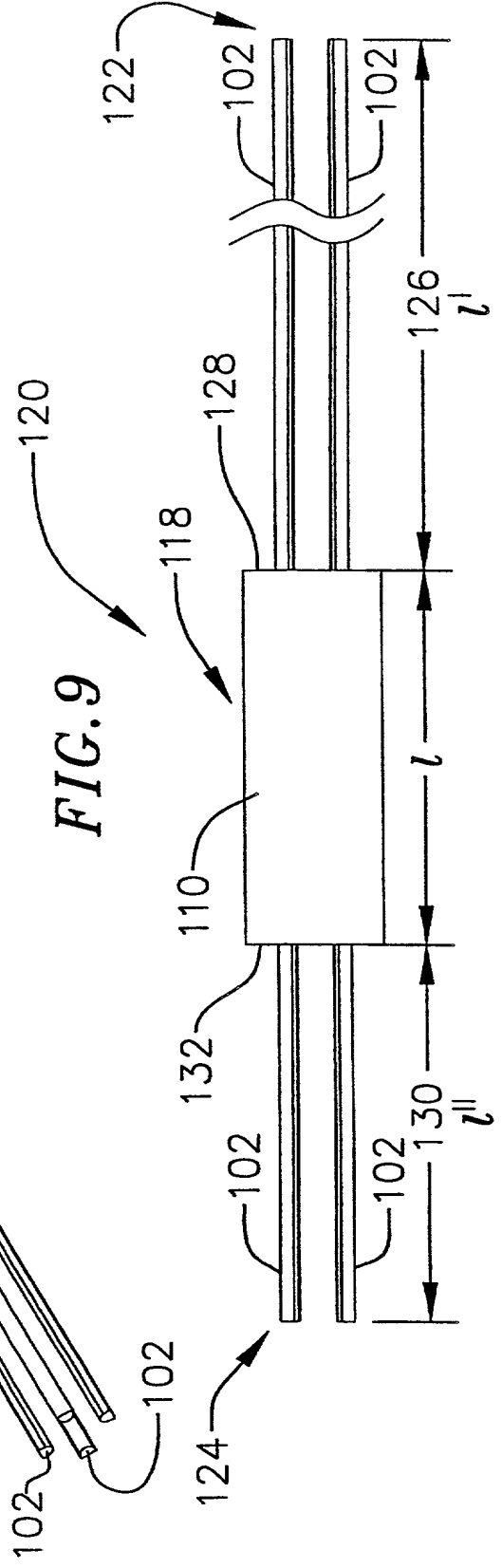
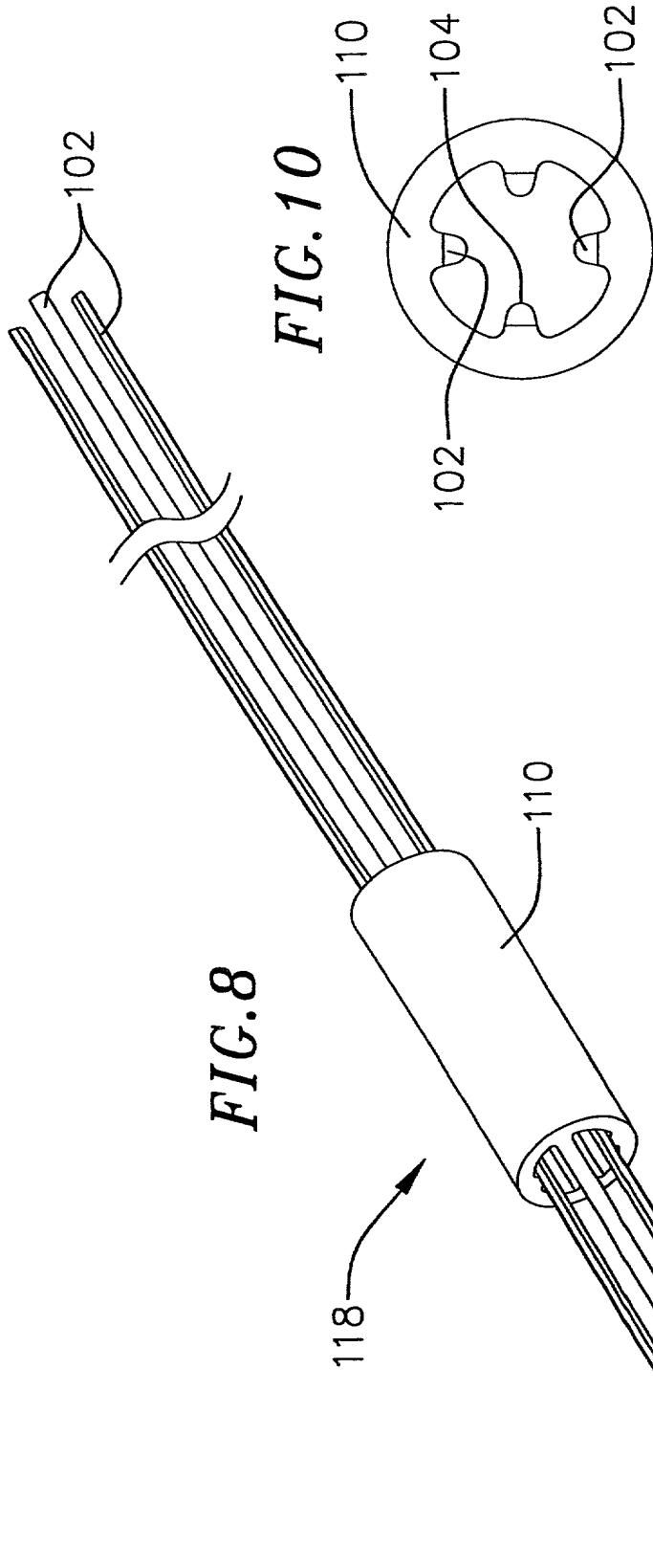
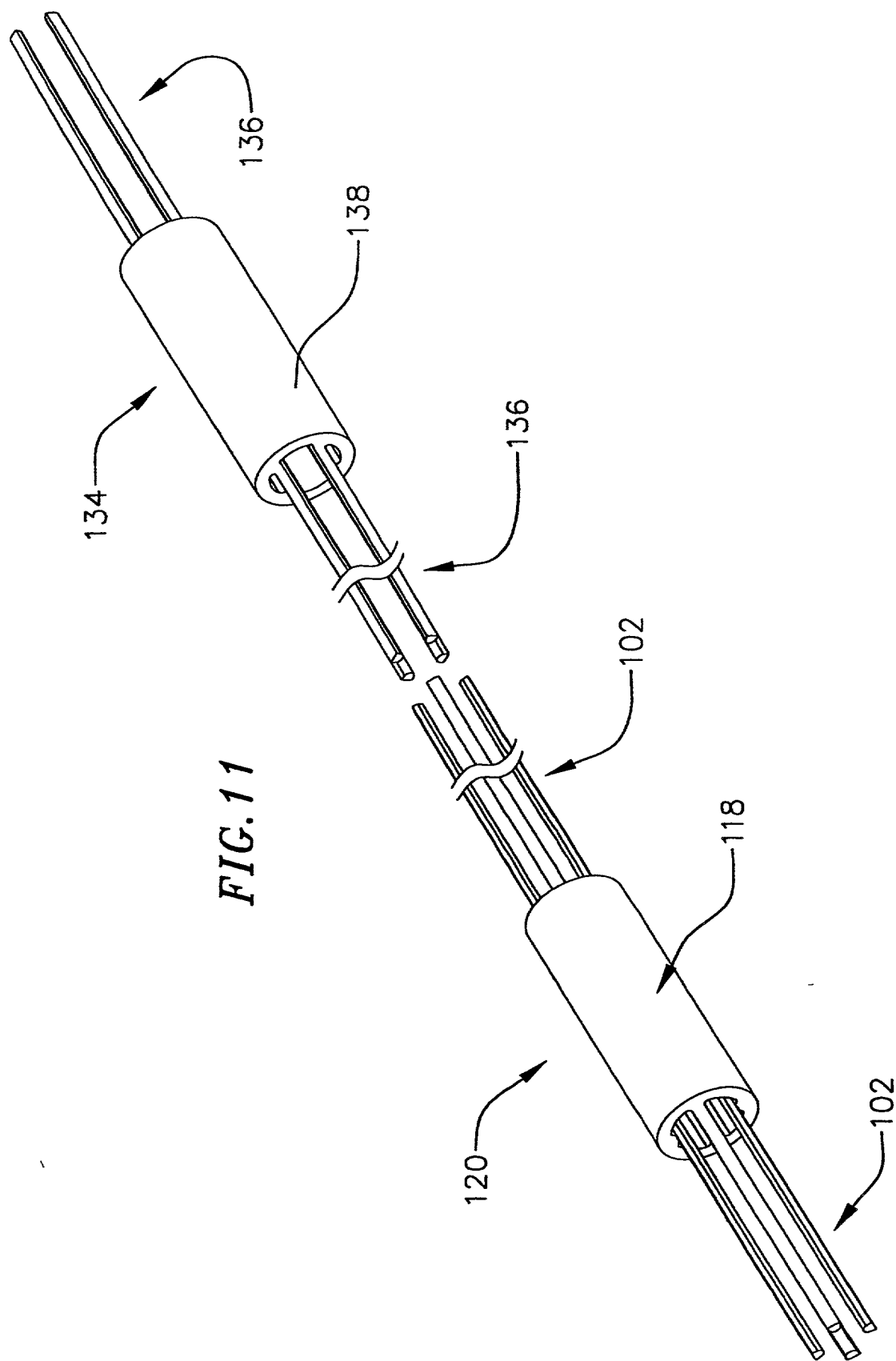


FIG. 7









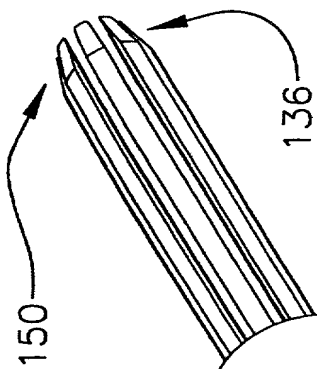


FIG. 14

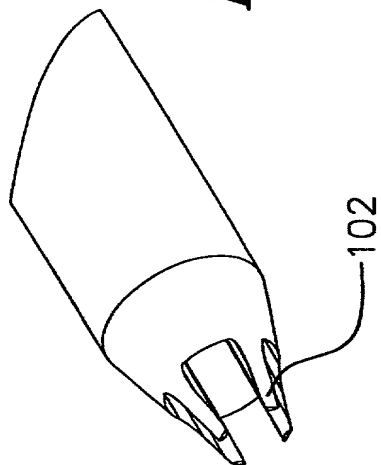


FIG. 15

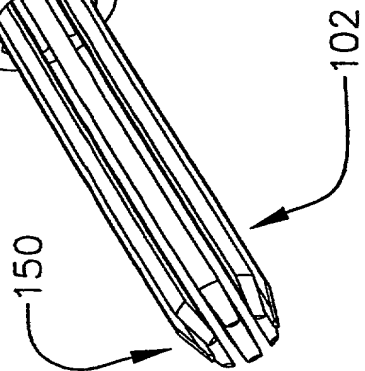


FIG. 16

FIG. 16

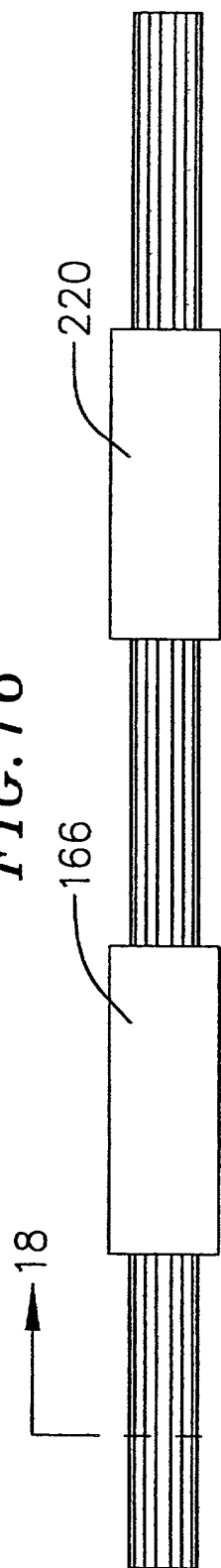


FIG. 17

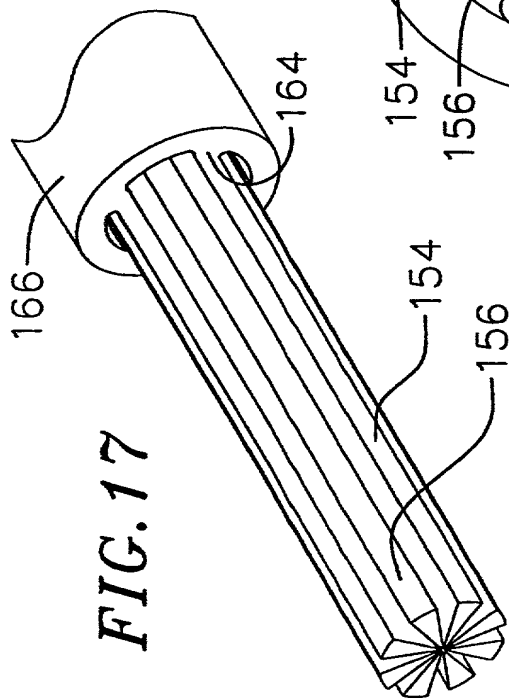


FIG. 18

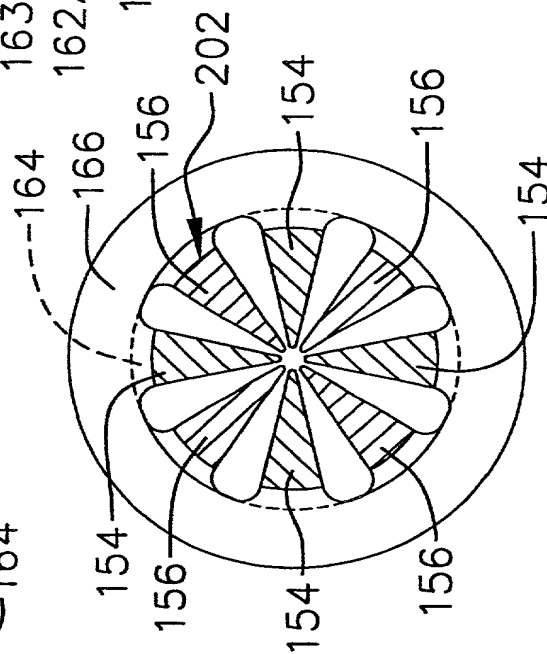
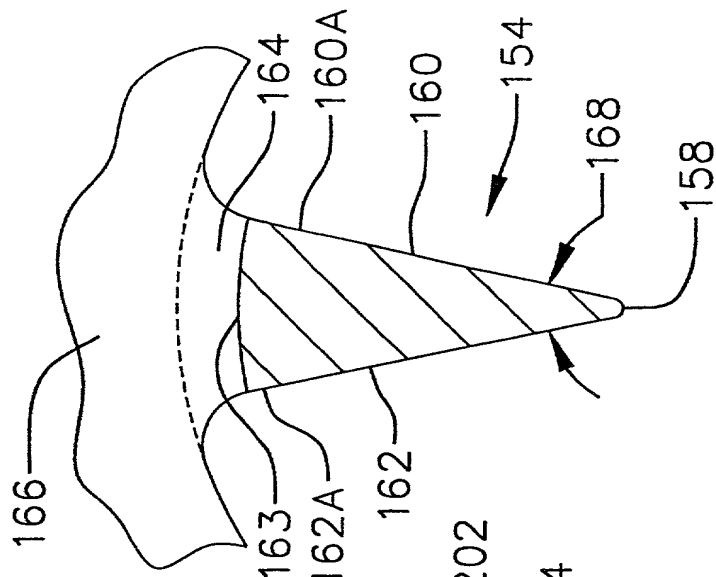
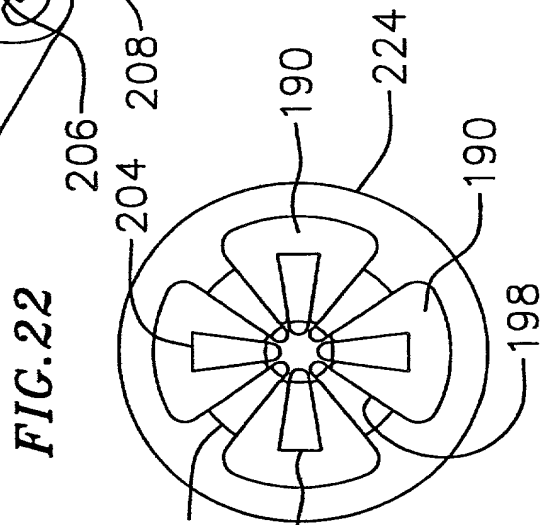
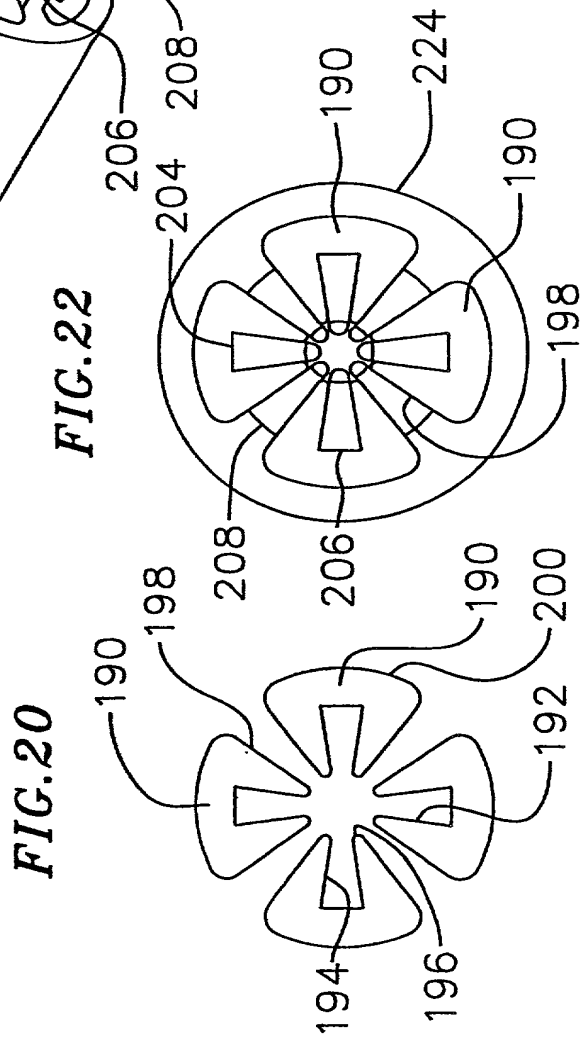
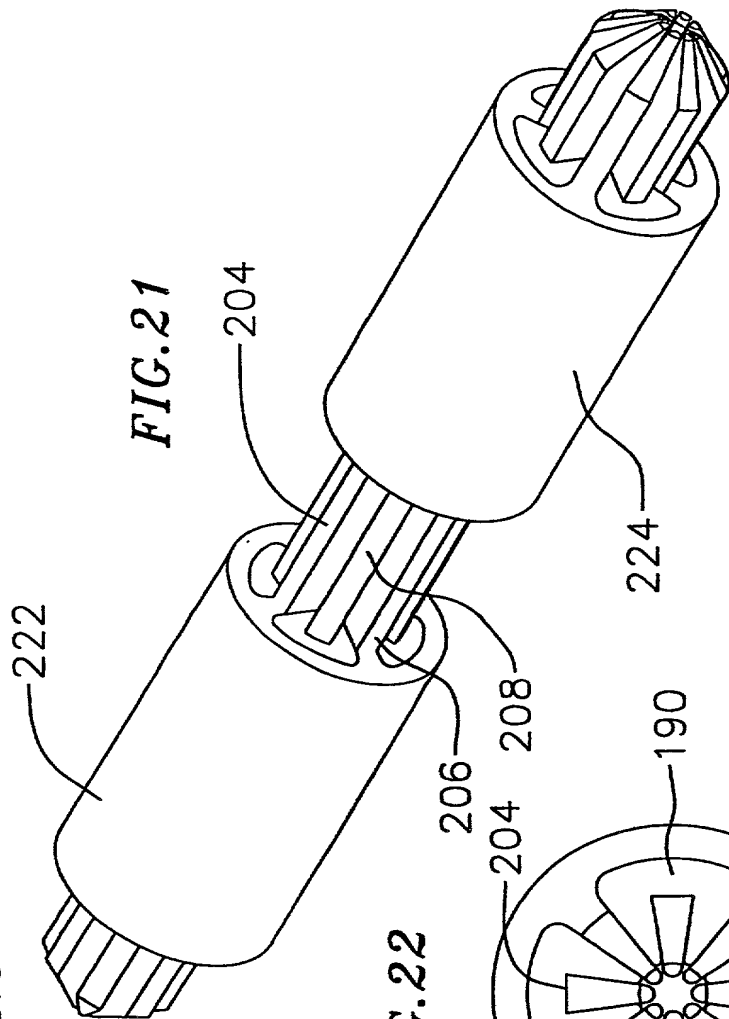
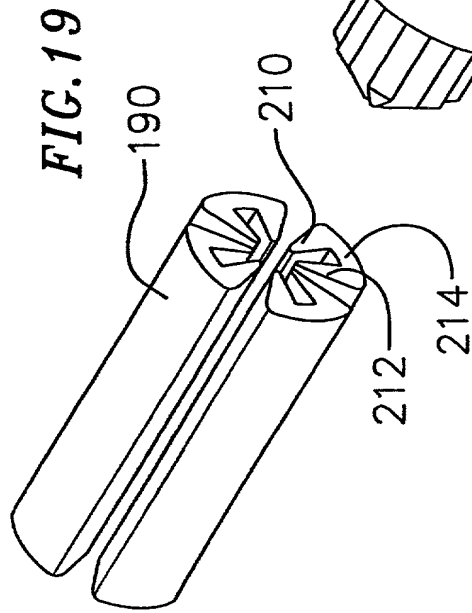
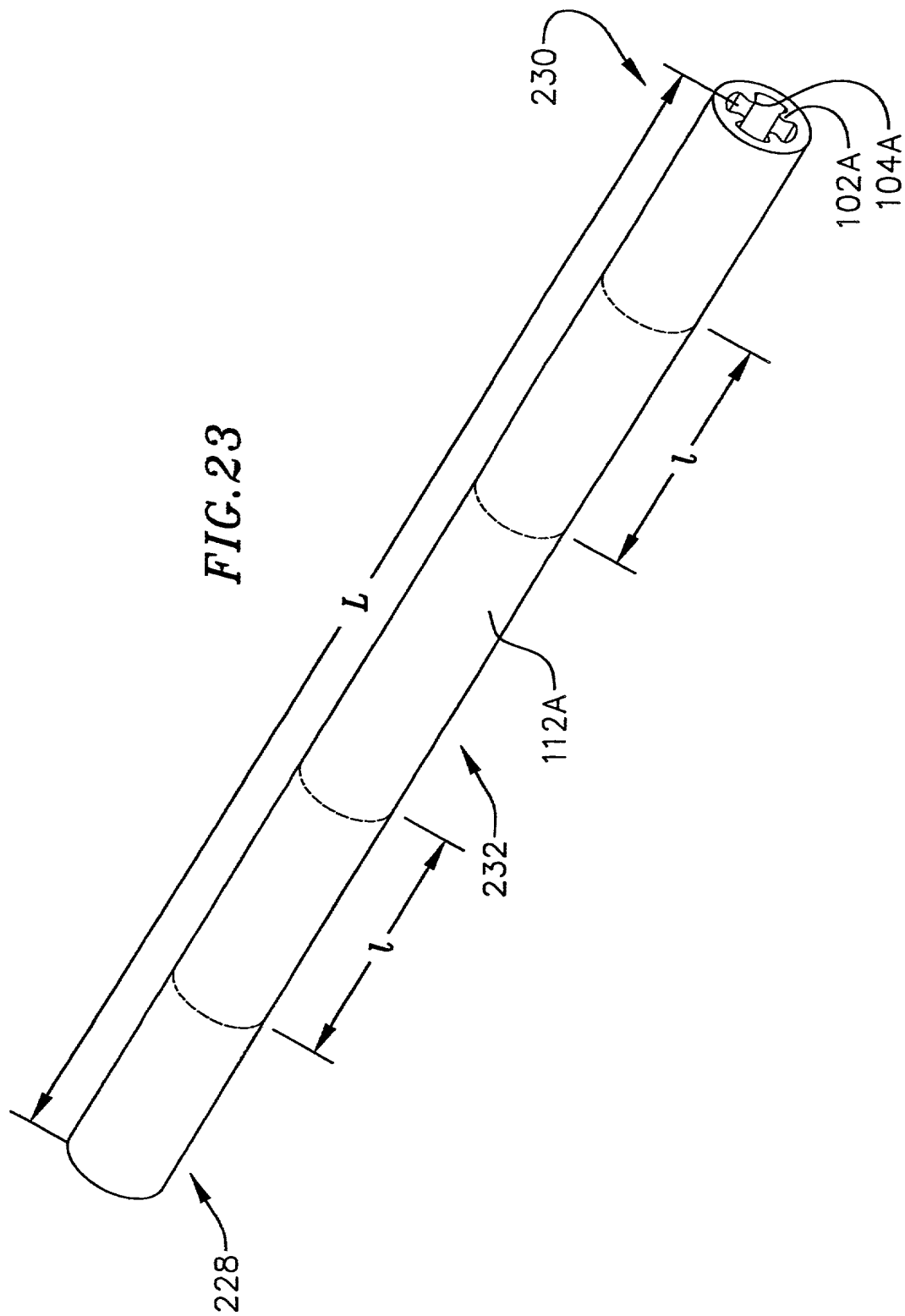


FIG. 18A







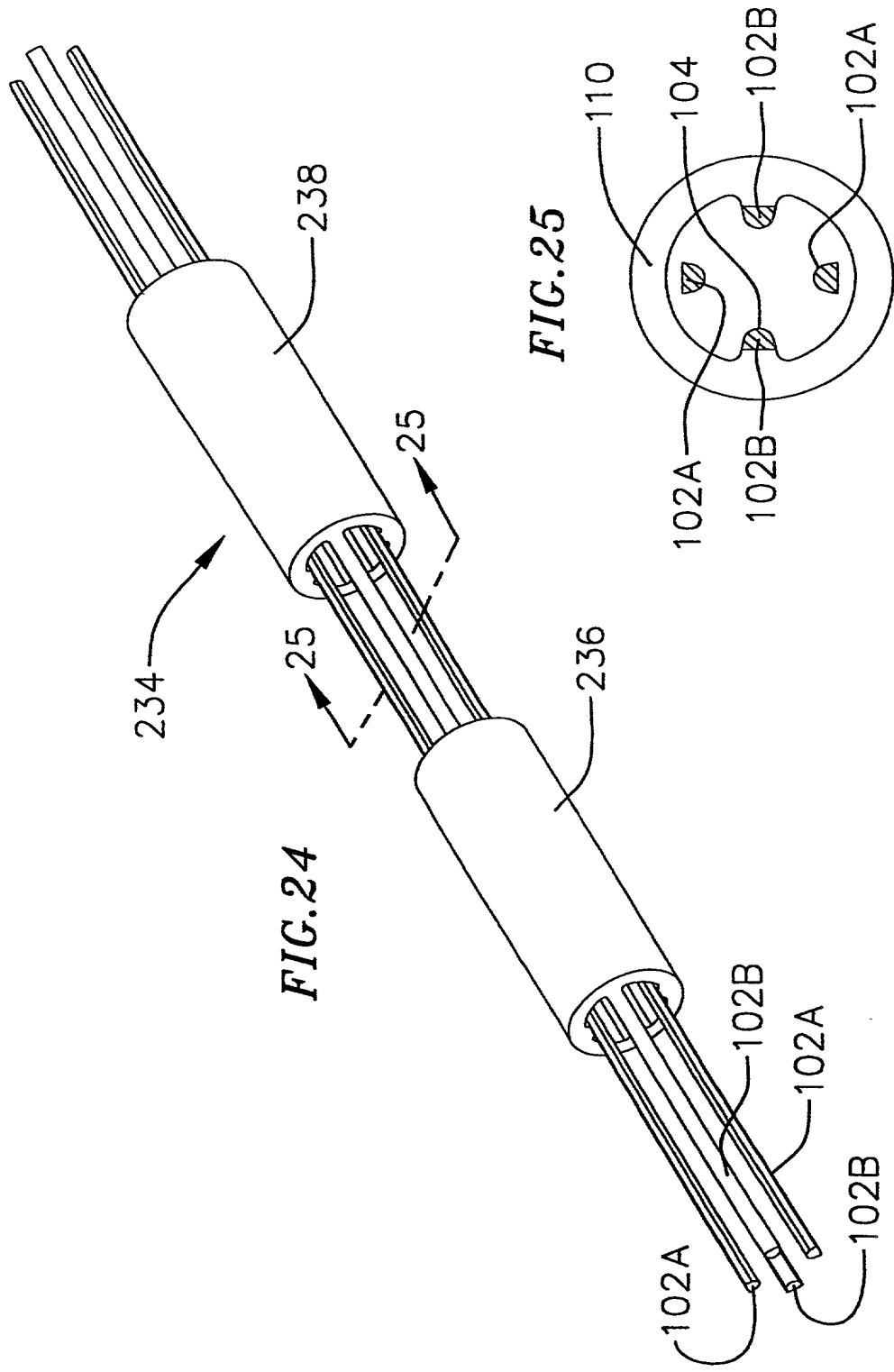
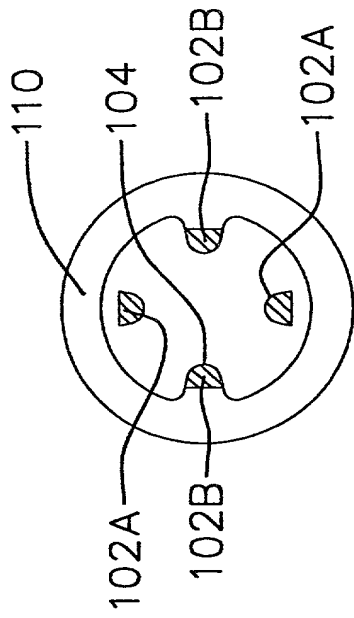
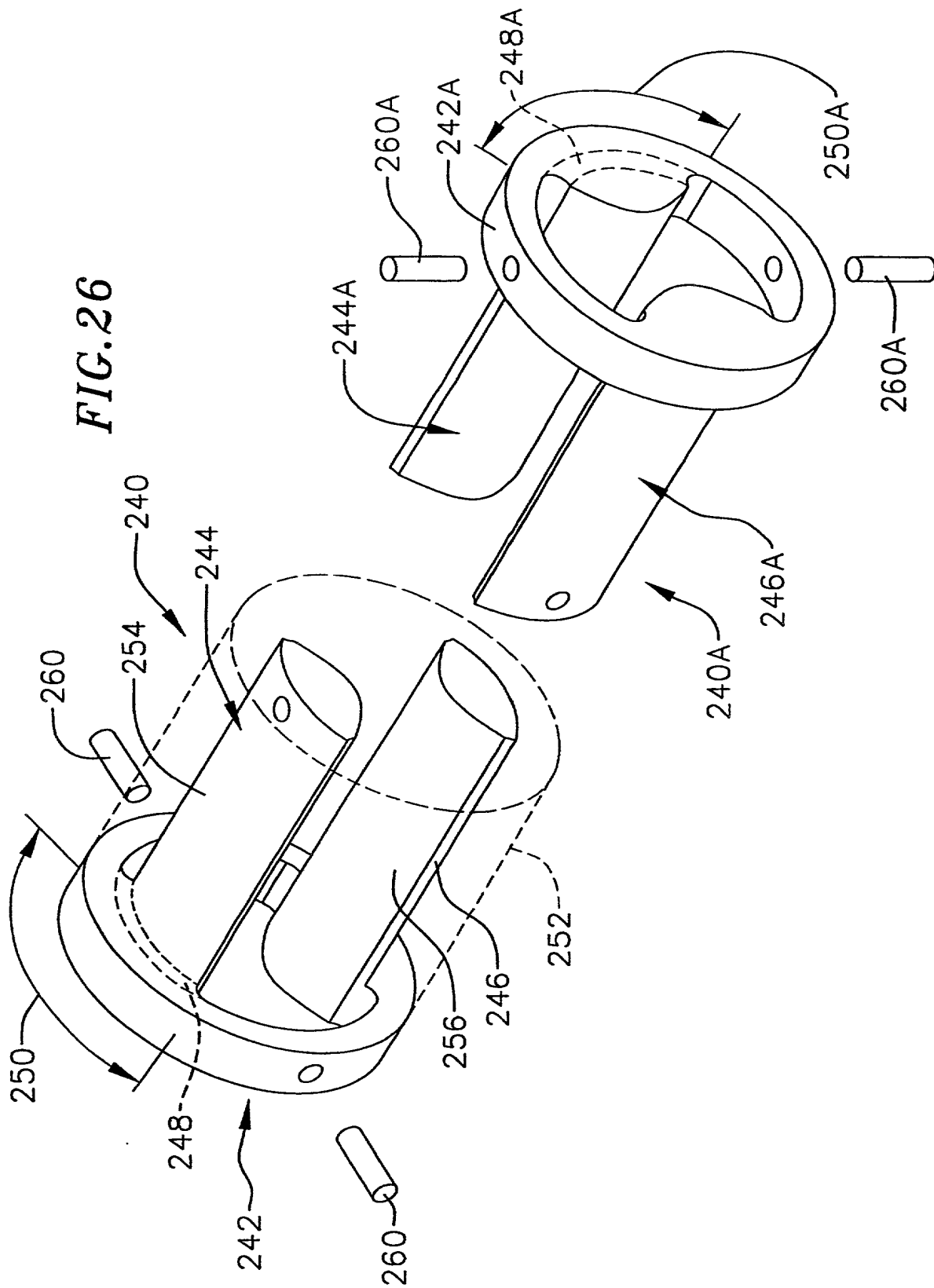
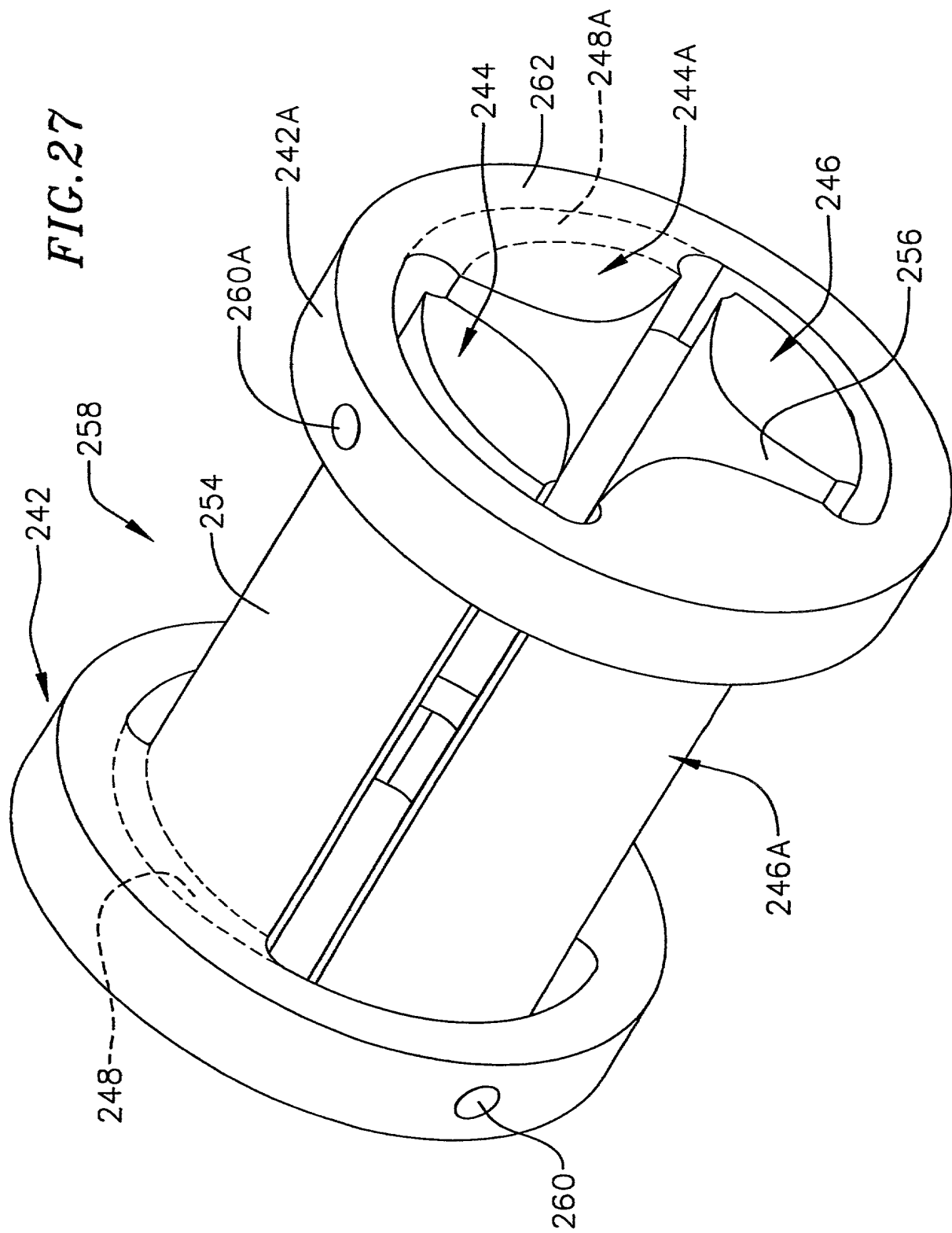
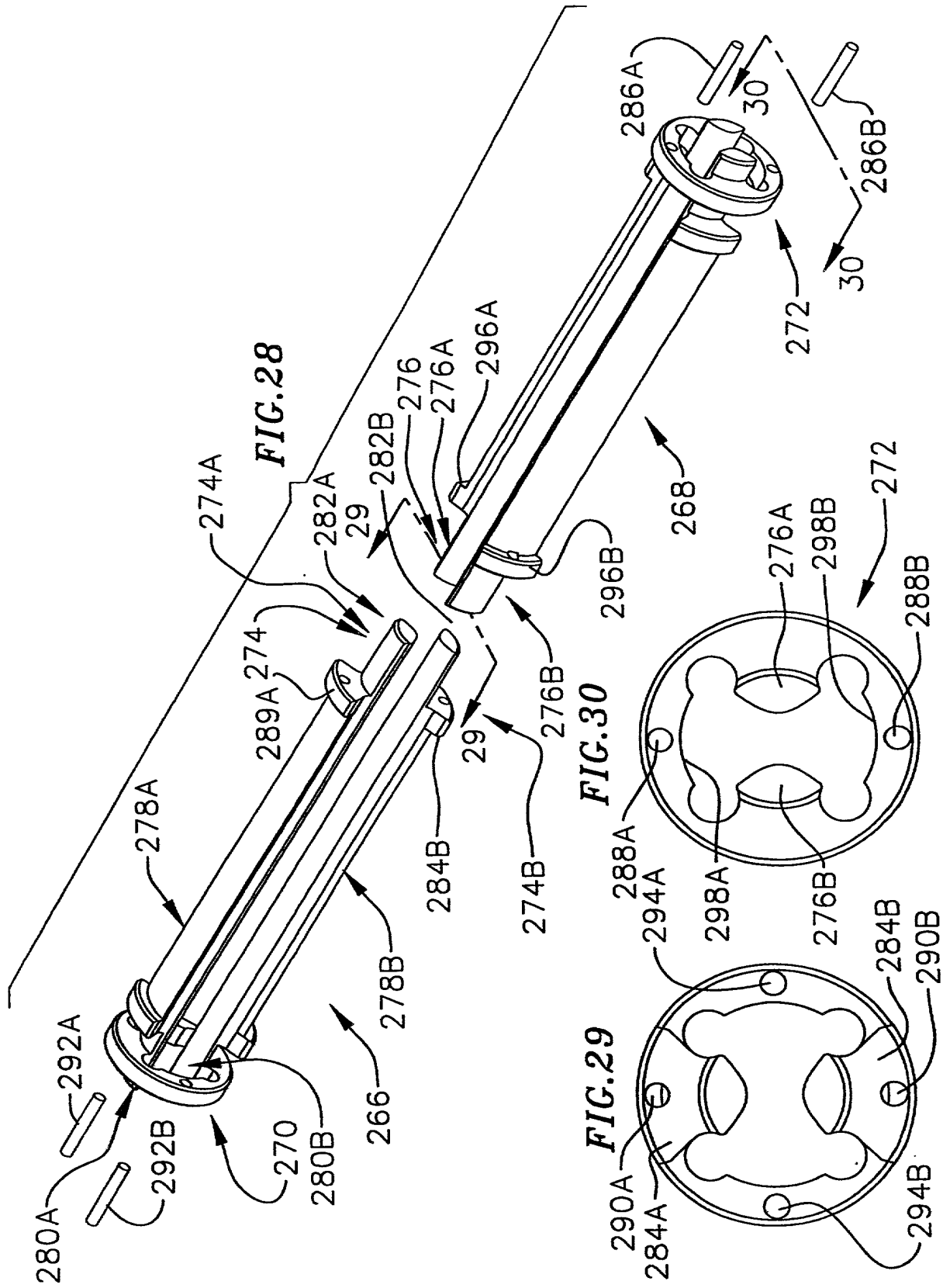


FIG. 25









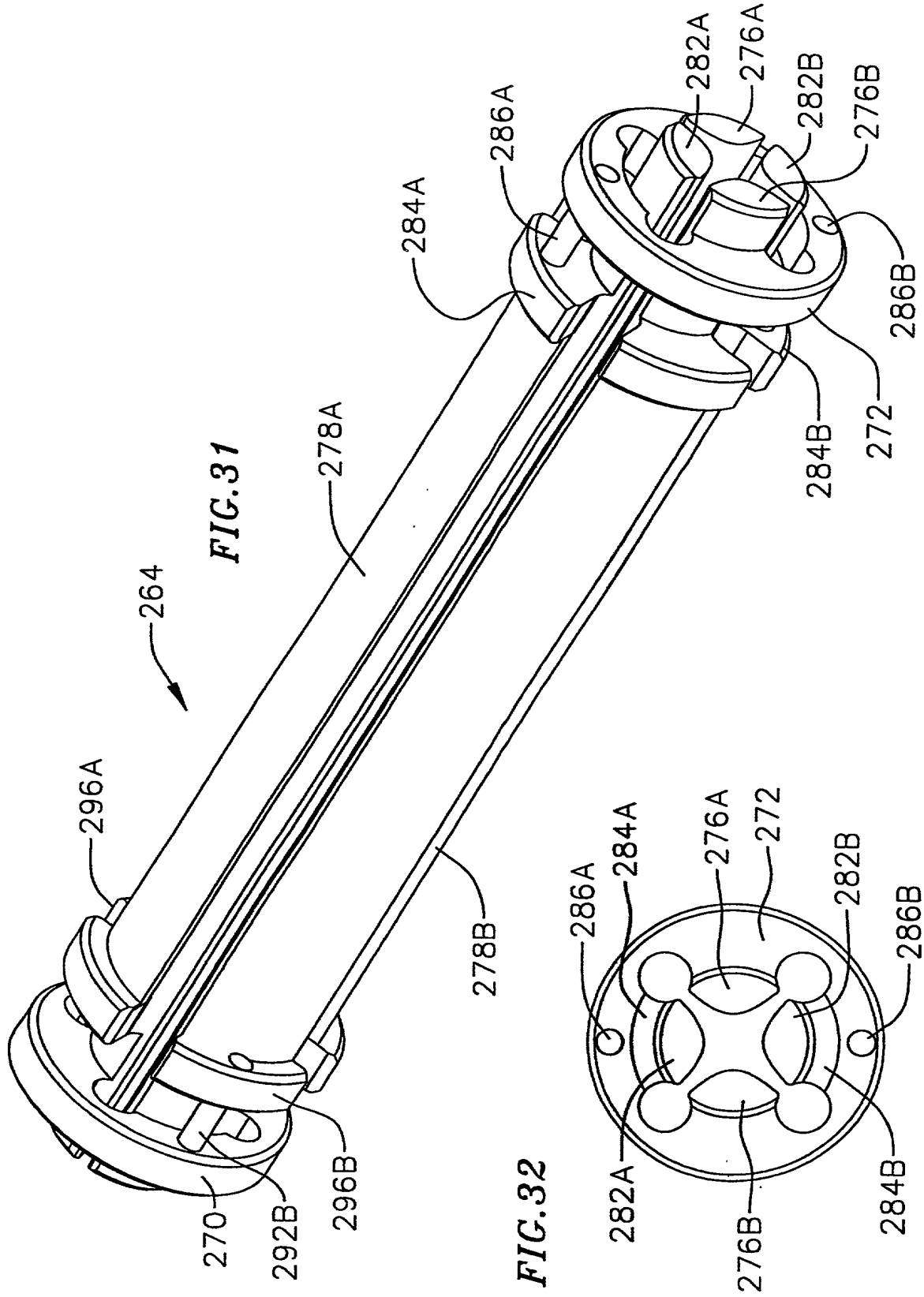


FIG. 32

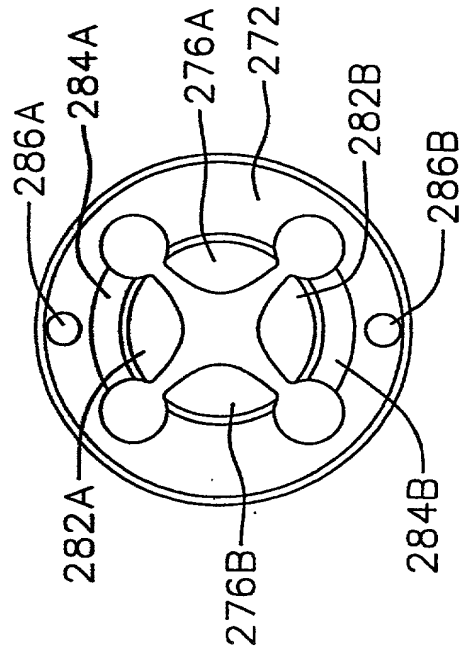


FIG. 33

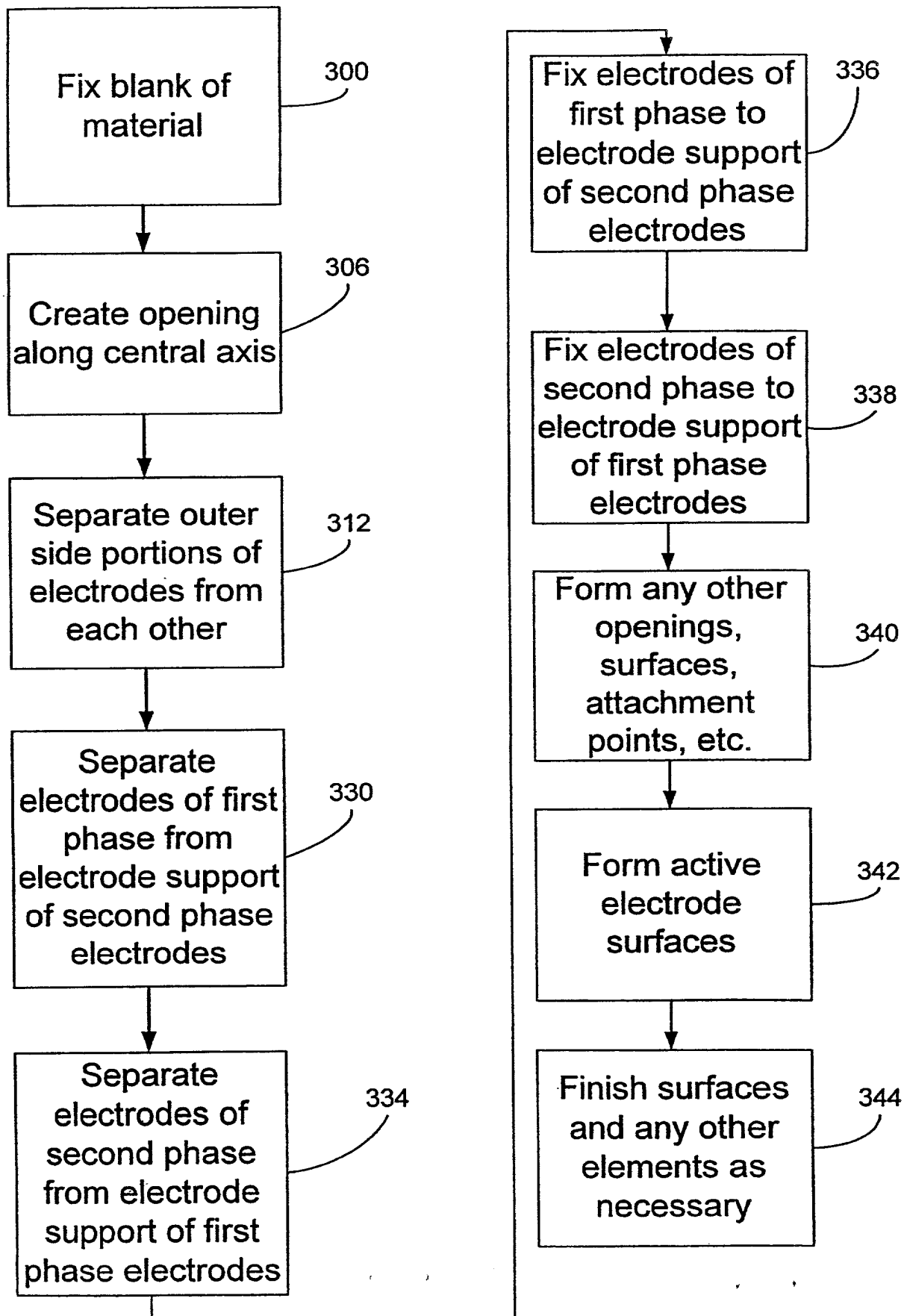
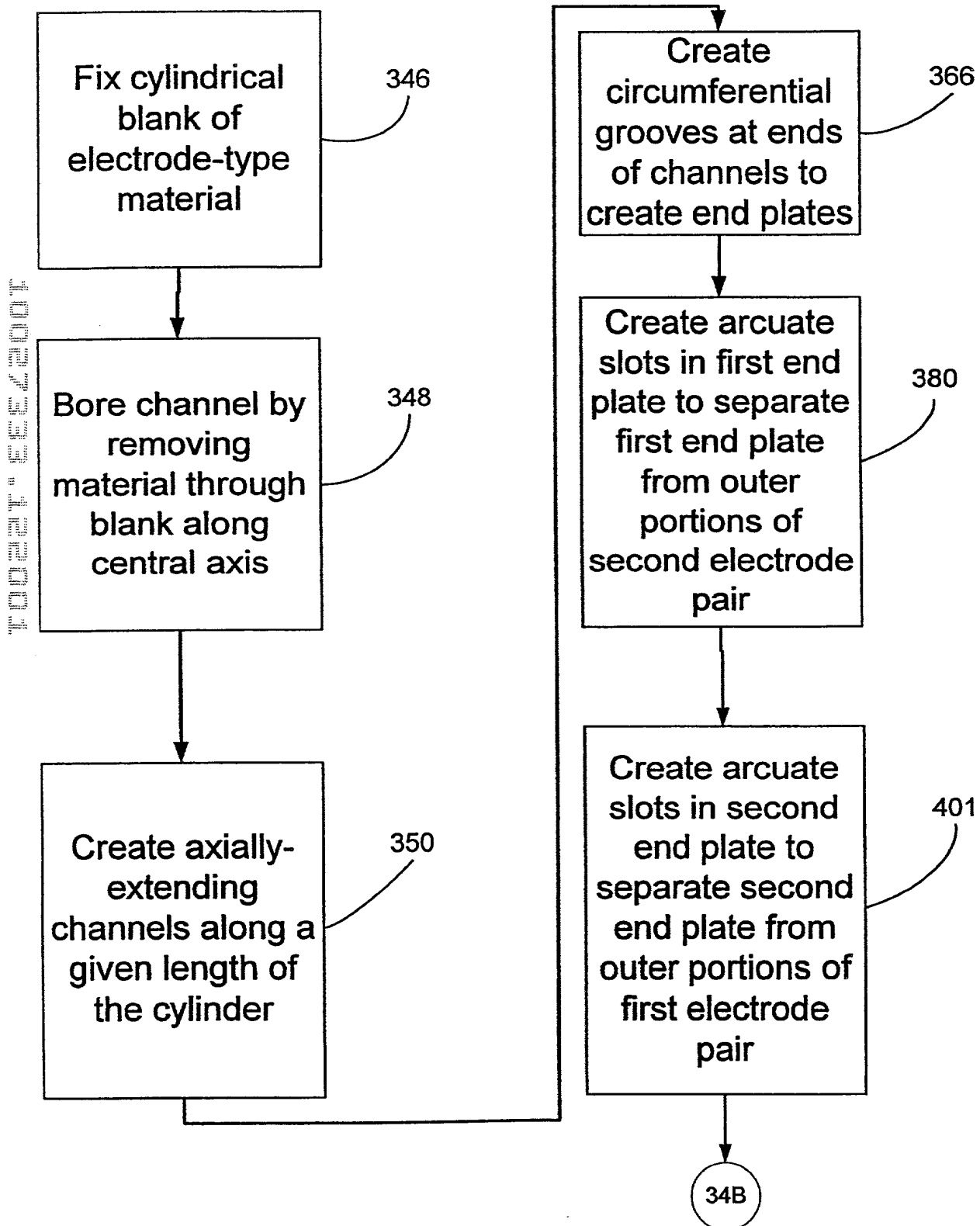


FIG. 34A



34A

FIG. 34B

Fix insulated
anchor pins
between first
phase electrodes
and second end
plate

414

Fix insulated
anchor pins
between second
phase electrodes
and first end
plate

431

Drill and tap any
required
attachment
points, prepare
any other
openings,
surfaces, etc.

438

Wire EDM
electrode
surfaces to form
active electrode
surfaces, to
separate
electrodes from
each other, and
to separate
electrodes from
opposite-phase
electrode
supports

440

Finish surfaces
and any other
elements as
necessary

360

FIG. 34B

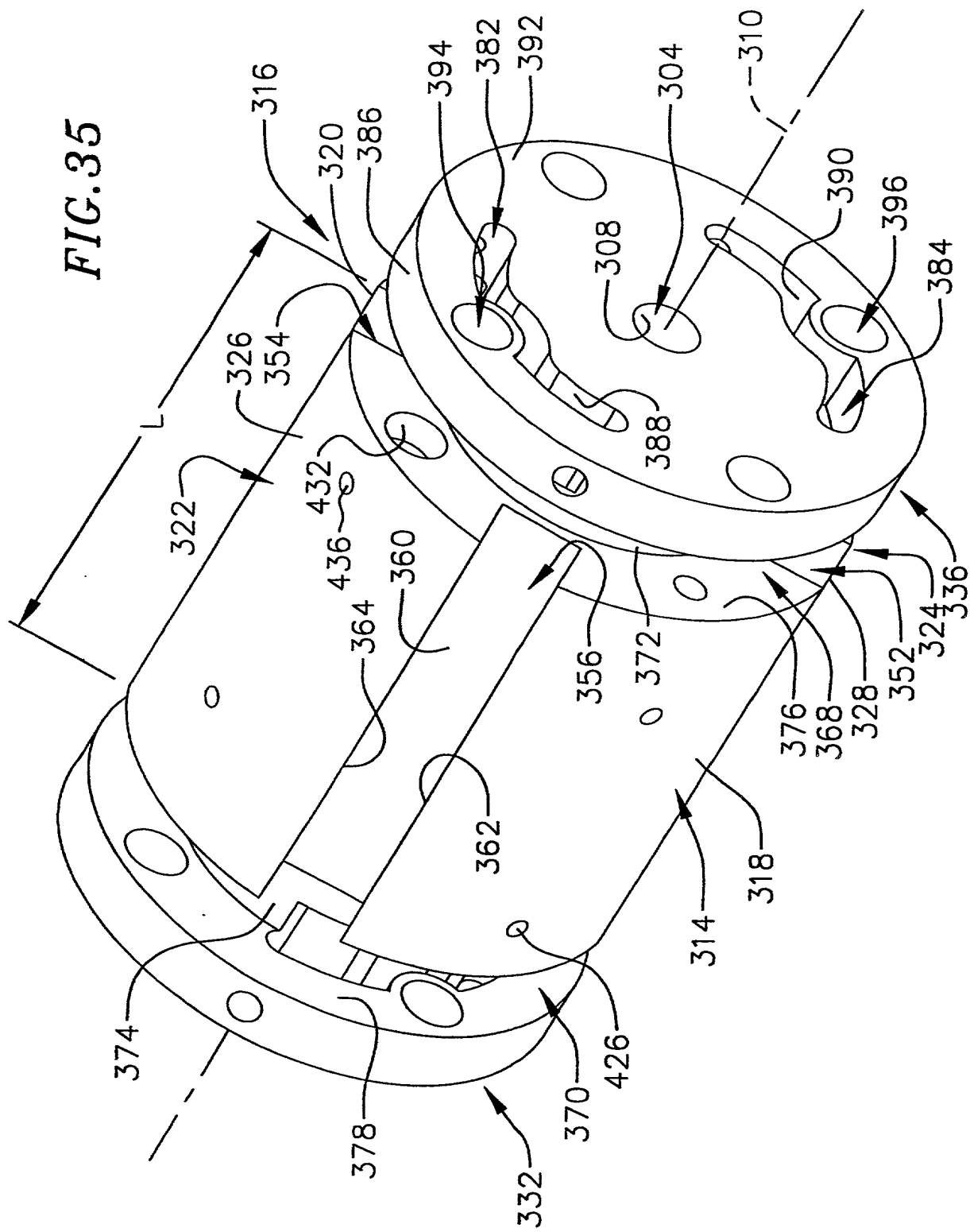


FIG. 36

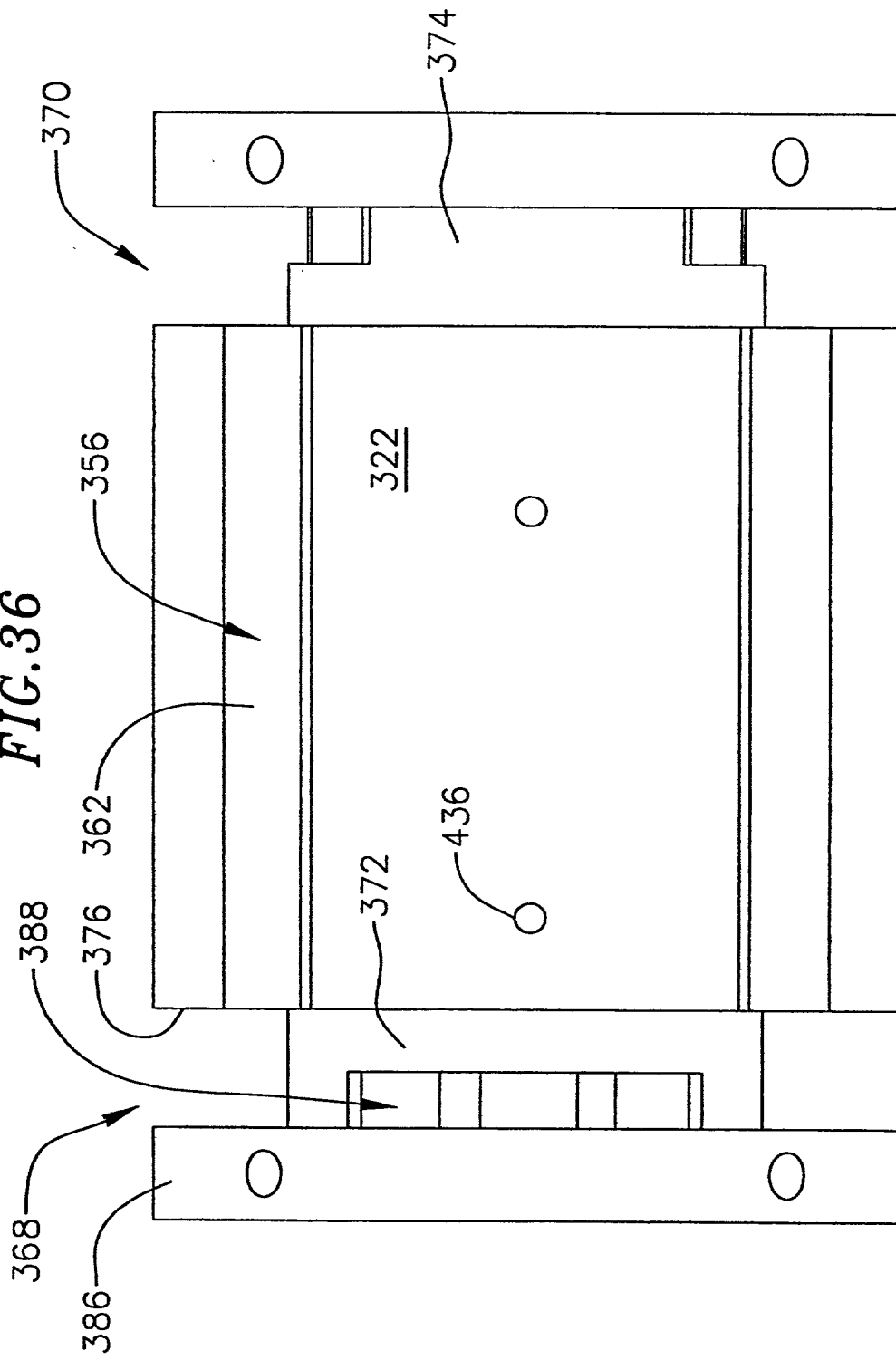


FIG. 37

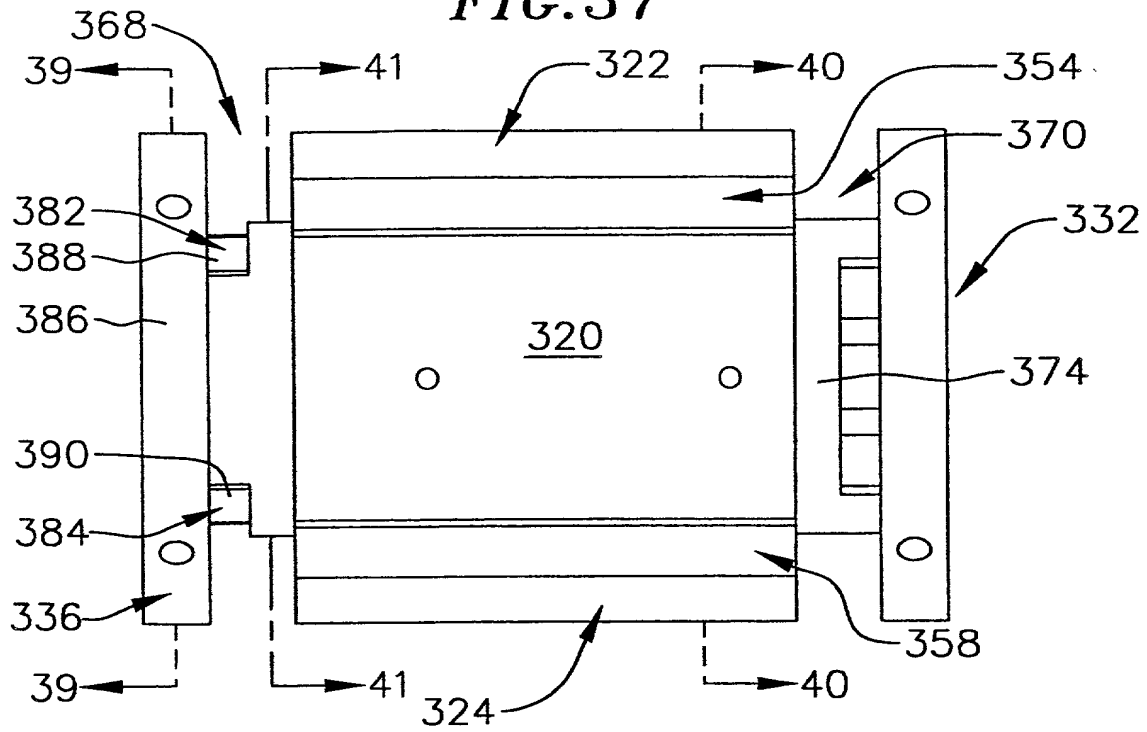


FIG. 38

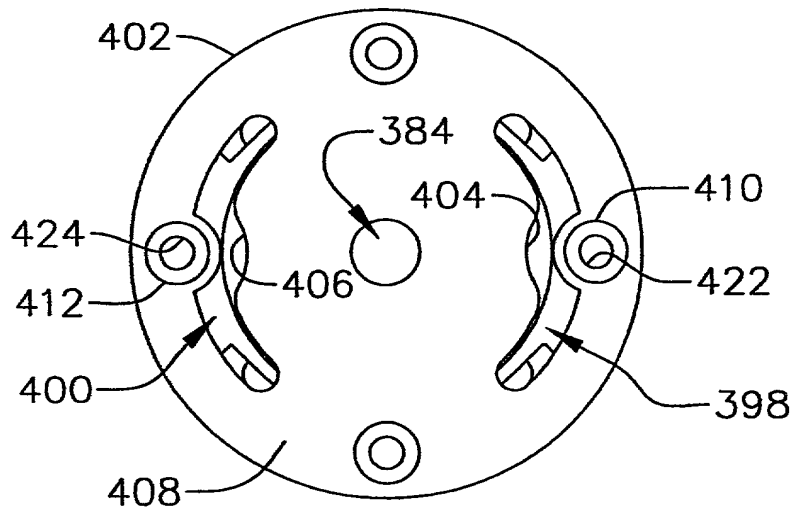


FIG. 39

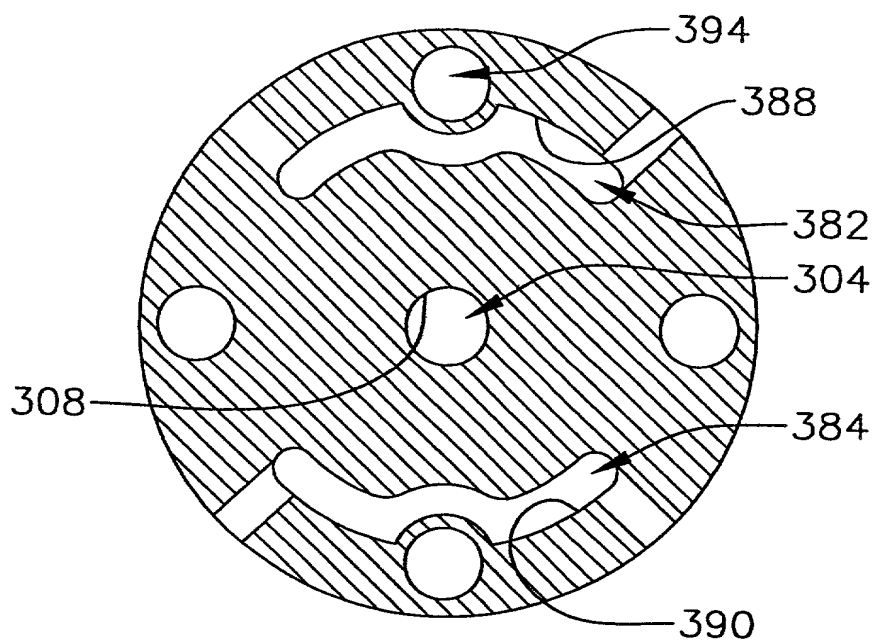


FIG. 40

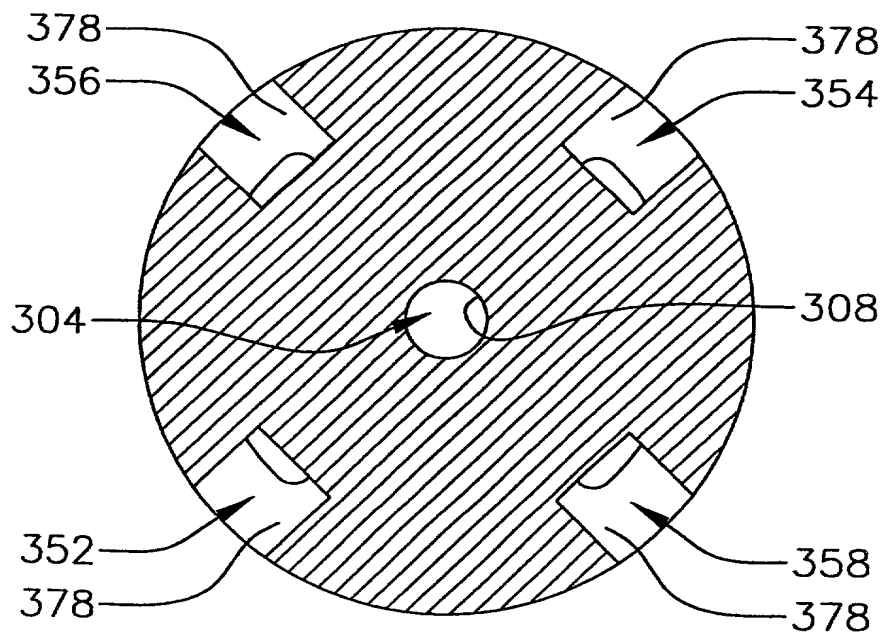


FIG. 41

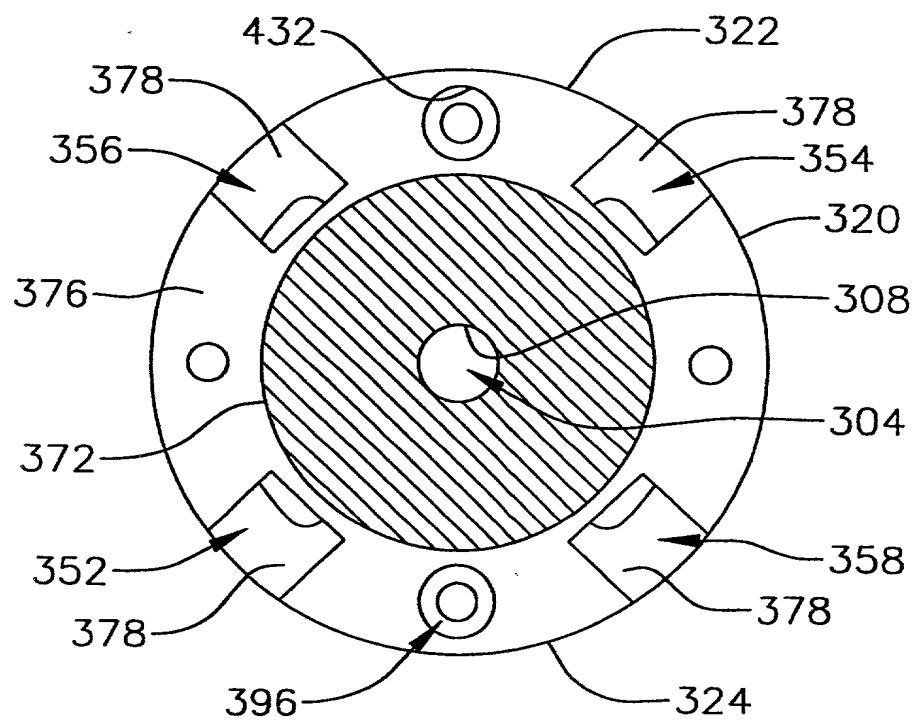
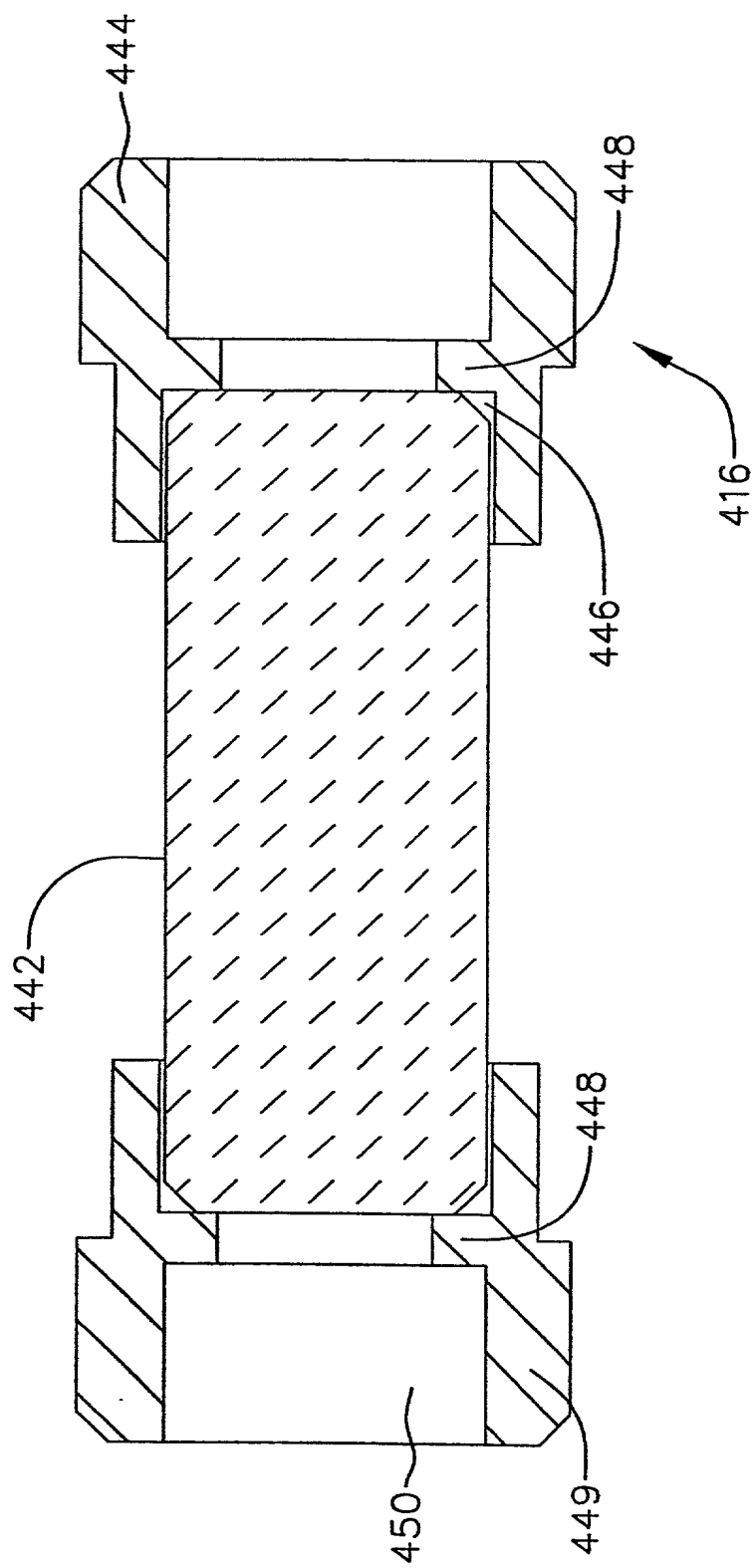


FIG. 42



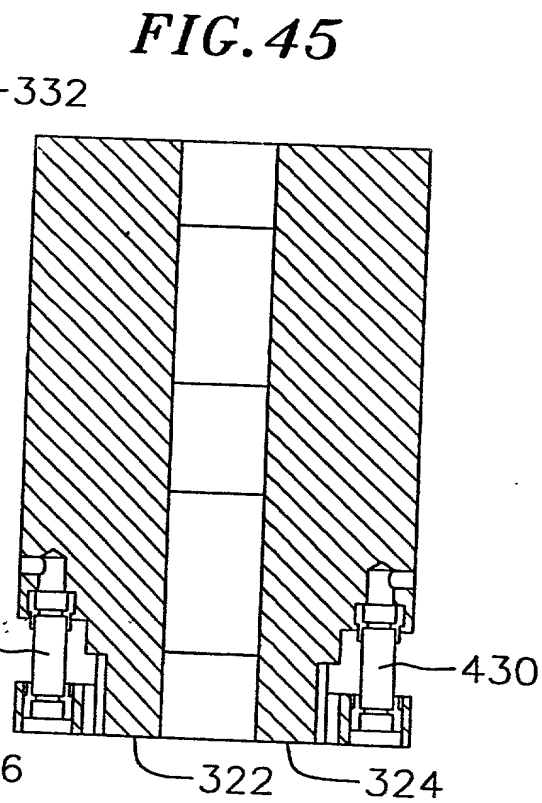
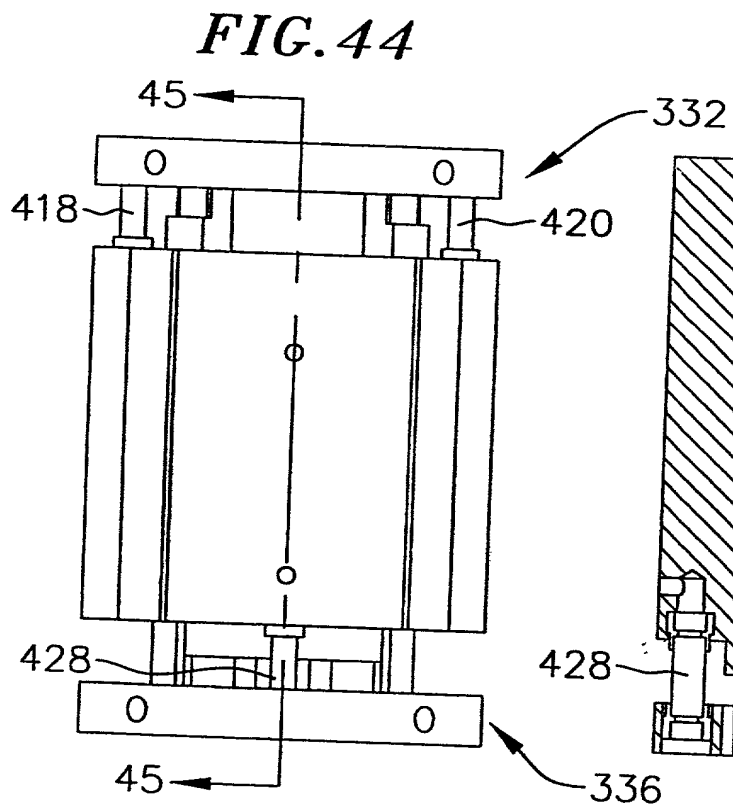
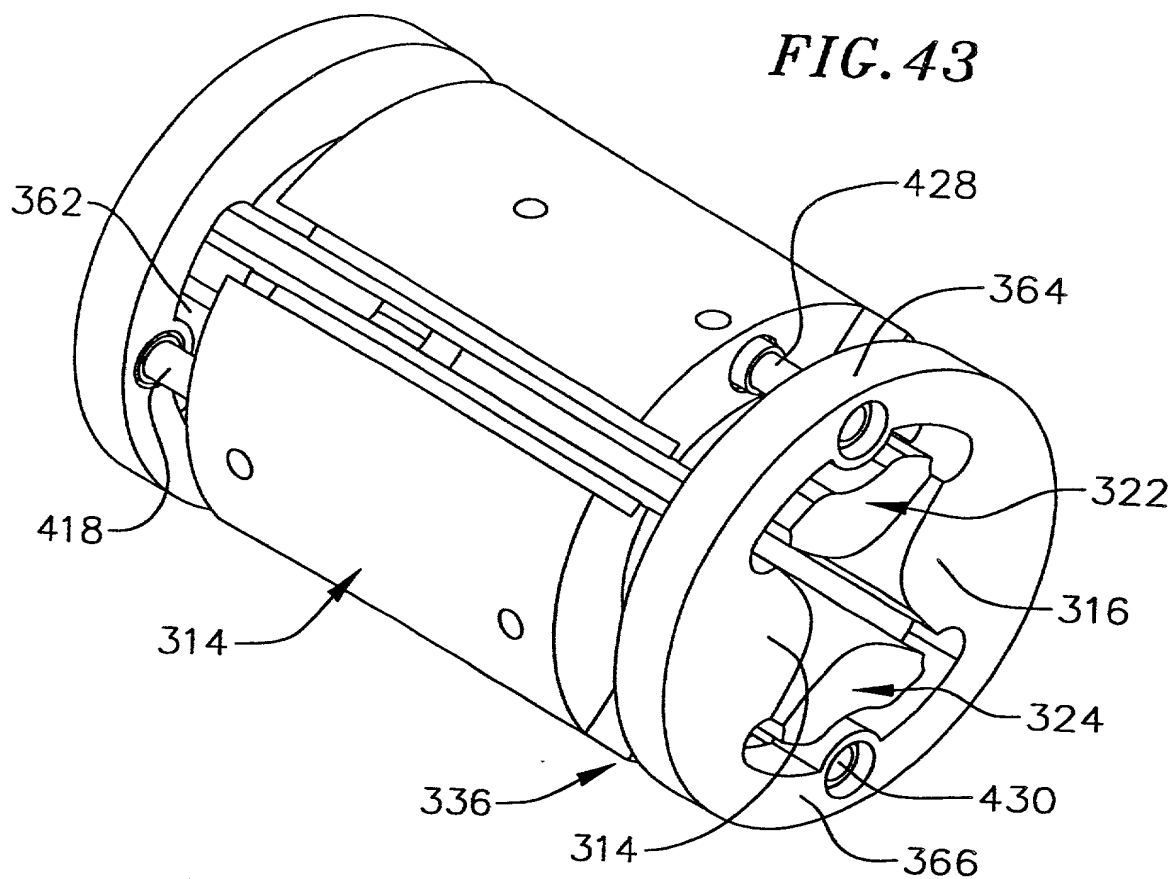


FIG. 46

